

ABSTRACT OF THE DISCLOSURE

An assembly information management system includes a work standard creation subsystem (2800) for describing a work standard using an operation phrase, object phrase, and

5 comment phrase to create each work standard data, a standard manhour database having records each constituted by a work standard described in the same way and a standard manhour of the work standard, a standard manhour setting subsystem (2801) for executing matching search for each of a plurality

10 of work standards downloaded from the work standard creation subsystem while referring to the phrase portion of each record of the standard manhour database and assigning the searched standard manhour of the work standard as a set manhour, and a work assignment subsystem (2802) which can

15 input the data of a composition condition, downloads a work standard group with manhour data from the standard manhour setting subsystem and divisionally composes the work standards of the work standard group to a plurality of stations on the basis of the composition condition input by

20 the user.